ILE1F661PC1A2

brushless DC motor, Lexium ILA ILE ILS, 24 to 36V, CANopen DS301 interface, industrial connector, 174mm, straight teeth gear, 38:1





Main

| Range of product | Lexium integrated drive |
|---------------------------|--|
| Product or component type | Motion integrated drive |
| Device short name | ILE |
| Motor type | Brushless DC motor |
| Number of motor poles | 6 |
| Network number of phases | Single phase |
| [Us] rated supply | 36 V |
| voltage | 24 V |
| Network type | DC |
| Communication interface | CANopen DS301, integrated |
| Length | 174 mm |
| Winding type | Medium speed of rotation and medium torque |
| Electrical connection | Industrial connector |
| Holding brake | Without |
| Gear box type | Straight teeth gear, 3 stages |
| Reduction ratio | 38:1 (75:2) |
| Nominal speed | 107 rpm at 24 V |
| | 128 rpm at 36 V |
| Nominal torque | 5.8 N.M at 24 V |
| | 6 N.m at 36 V |
| | |

Complementary

| Transmission rate | 50, 100, 125, 250, 500, 800 and 1000 kbauds | |
|---------------------------------------|---|--|
| Mounting support | Flange | |
| Motor flange size | 66 mm | |
| Number of motor stacks | 1 | |
| Centring collar diameter | 16 mm | |
| Centring collar depth | 4 mm | |
| Number of mounting holes | 4 | |
| Mounting holes diameter | 4.4 mm | |
| Circle diameter of the mounting holes | 73.54 mm | |
| Feedback type | BLDC encoder | |
| Shaft end | Keyed | |
| Second shaft | Without second shaft end | |
| Shaft diameter | 10 mm | |
| Shaft length | 25 mm | |
| Key width | 16 mm | |
| Supply voltage limits | 1840 V | |
| Current consumption | 7000 mA peak 5500 mA maximum continuous | |
| Associated fuse rating | 10 A | |
| Input/output type | 4 signals (each be used as input or output) | |
| Voltage state 0 guaranteed | -34.5 V | |

| Voltage state 1 guaranteed | 1530 V |
|----------------------------|---|
| Discrete input current | 10 MA at 24 V on/STO_A for safety input 3 MA at 24 V on/STO_B for safety input 2 mA at 24 V for 24 V signal interface |
| Discrete output voltage | 2325 V |
| Maximum switching current | 100 MA per output 200 mA total |
| Protection type | Safe torque off Short circuit of the output voltage Overload of output voltage |
| Maximum supply current | 0.06 A at 36 V (power stage disabled) 0.1 A at 24 V (power stage disabled) 4 A at 24 V 3.4 A at 36 V |
| Nominal output power | 65 W at 24 V 81 W at 36 V |
| Peak stall torque | 10.94 N.M at 36 V 7.9 N.m at 24 V |
| Continuous stall torque | 8.2 N.m |
| Detent torque | 3 N.m |
| Speed feedback resolution | 12 points/turn motor 0.8° gearbox output |
| Accuracy error | +/- 1 point |
| Maximum torsional backlash | 1° |
| Rotor inertia | 211 kg.cm² |
| Maximum mechanical speed | 133 rpm |
| Maximum radial force Fr | 200 N (long-term operation) 200 N (short-term operation) |
| Maximum axial force Fa | 10 N (long-term operation) 80 N (short-term operation) |
| Service life in hours | 2500 H bearing short-term operation 15000 h bearing long-term operation |
| Marking | CE |
| Type of cooling | Natural convection |
| Net weight | 1.85 kg |

Environment

| Standards | IEC 61800-3 |
|--|---|
| Standards | IEC 60072-1 |
| | EN 61800-3:2001, second environment |
| | IEC 50178 |
| | IEC 50347 |
| | IEC 61800-3. Ed 2 |
| | EN 61800-3 : 2001-02 |
| Product certifications | UL[RETURN]TÜV[RETURN]cUL |
| Ambient air temperature for operation | 5065 °C (with power derating of 2 % per °C) |
| | 050 °C (without derating) |
| Permissible ambient air temperature around the | 105 °C power amplifier |
| device | 110 °C motor |
| Ambient air temperature for storage | -2570 °C |
| Operating altitude | <= 1000 m without derating |
| Relative humidity | 1585 % without condensation |
| Vibration resistance | 20 m/s² (f= 10500 Hz) 10 cycles conforming to IEC 60068-2-6 |
| Shock resistance | 150 m/s² 1000 shocks conforming to IEC 60068-2-29 |
| IP degree of protection | IP41 shaft bushing: conforming to IEC 60034-5 |
| | IP54 total except shaft bushing: conforming to IEC 60034-5 |

Packing Units

| Unit Type of Package 1 | PCE | |
|------------------------------|---------|--|
| Number of Units in Package 1 | 1 | |
| Package 1 Height | 8.0 cm | |
| Package 1 Width | 18.5 cm | |
| Package 1 Length | 35.5 cm | |
| Package 1 Weight | 2.25 kg | |

Offer Sustainability

| Sustainable offer status | Green Premium product |
|----------------------------|---|
| REACh Regulation | REACh Declaration |
| EU RoHS Directive | Pro-active compliance (Product out of EU RoHS legal scope) |
| Mercury free | Yes |
| China RoHS Regulation | China RoHS Declaration |
| RoHS exemption information | €Yes |
| Environmental Disclosure | Product Environmental Profile |
| Circularity Profile | End Of Life Information |
| WEEE | The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins |
| PVC free | Yes |

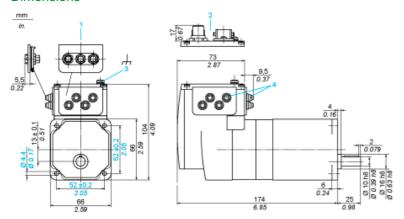
Contractual warranty

| Contraction Warranty | |
|----------------------|-----------|
| Warranty | 18 months |

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Integrated Drive with Straight Teeth Gear

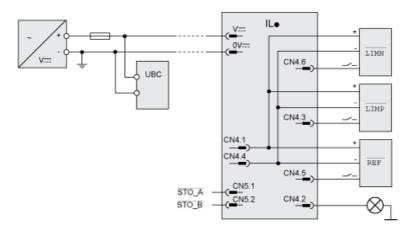
Dimensions



- Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- Earth (ground) terminal
- Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$

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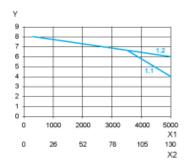
Connection Example with 4 I/O Signals



Product data sheet Performance Curves

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Torque Characteristics



- X1 Speed of rotation of motor in rpm
- X2 Speed of rotation of gearing in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V