

# Product data sheet

## Characteristics

# ILE2E661PC1A3

brushless DC motor, Lexium ILA ILE ILS,  
24..48V- EtherCAT interface, L = 174mm, 54:1



### Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILE
Motor type	Brushless DC motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	48 V 24 V
Network type	DC
Communication interface	EtherCAT, integrated
Length	174 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Industrial connector
Holding brake	Without
Gear box type	Straight teeth gear, 4 stages
Reduction ratio	54:1 (490:9)
Nominal speed	73 rpm at 24 V 92 rpm at 48 V
Nominal torque	10 N.M at 24 V 10 N.m at 48 V

### Complementary

Transmission rate	100 Mbits
Mounting support	Flange
Motor flange size	66 mm
Number of motor stacks	1
Centring collar diameter	16 mm
Centring collar depth	4 mm
Number of mounting holes	4
Mounting holes diameter	4.4 mm
Circle diameter of the mounting holes	73.54 mm
Feedback type	BLDC encoder
Shaft end	Keyed
Second shaft	Without second shaft end
Shaft diameter	10 mm
Shaft length	25 mm
Key width	16 mm
Supply voltage limits	18...55.2 V
Current consumption	7000 mA peak 5500 mA maximum continuous
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V

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Discrete input current	10 mA at 24 V on/STO_A for safety input 3 mA at 24 V on/STO_B for safety input 2 mA at 24 V for 24 V signal interface
Discrete output voltage	23...25 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Overload of output voltage Short circuit of the output voltage Safe torque off
Maximum supply current	0.1 A (power stage disabled) 6.8 A at 24 V 3.8 A at 48 V
Nominal output power	112 W at 48 V 90 W at 24 V
Peak stall torque	20.9 N.M at 24 V 20.9 N.m at 48 V
Continuous stall torque	11.6 N.m
Detent torque	4.36 N.m
Speed feedback resolution	12 points/turn motor 0.55° gearbox output
Accuracy error	+/- 0.5 point
Maximum torsional backlash	1 °
Rotor inertia	441 kg.cm²
Maximum mechanical speed	92 rpm
Maximum radial force Fr	200 N (long-term operation) 200 N (short-term operation)
Maximum axial force Fa	10 N (long-term operation) 80 N (short-term operation)
Service life in hours	2500 H bearing short-term operation 15000 h bearing long-term operation
Marking	CE
Type of cooling	Natural convection
Net weight	1.85 kg

## Environment

Standards	IEC 61800-3, Ed 2 EN/IEC 61800-3 EN/IEC 50178 EN 61800-3:2001, second environment EN 61800-3 : 2001-02 EN 50347 IEC 60072-1
Product certifications	UL[RETURN]TÜV[RETURN]cUL
Ambient air temperature for operation	40...55 °C (with power derating of 2 % per °C) 0...40 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-25...70 °C
Operating altitude	<= 1000 m without derating
Relative humidity	15...85 % without condensation
Vibration resistance	20 m/s² (f= 10...500 Hz) 10 cycles conforming to EN/IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks conforming to EN/IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5

## Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	8.0 cm
Package 1 Width	18.5 cm
Package 1 Length	35.5 cm
Package 1 Weight	2.32 kg

## Offer Sustainability

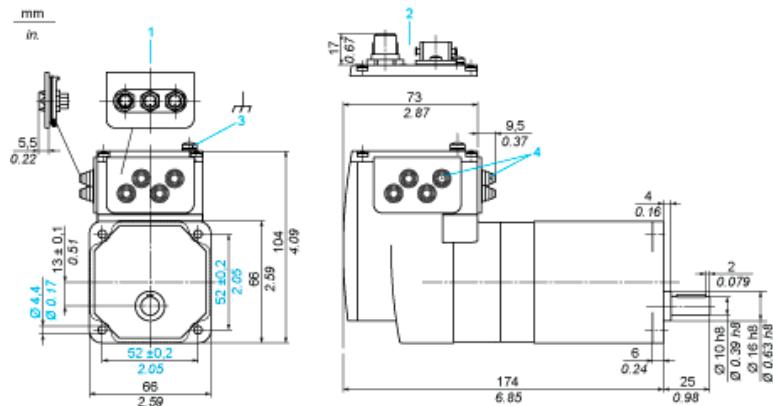
Sustainable offer status	Green Premium product
REACH Regulation	 <a href="#">REACH Declaration</a>
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
China RoHS Regulation	 <a href="#">China RoHS Declaration</a>
RoHS exemption information	 Yes
Environmental Disclosure	 <a href="#">Product Environmental Profile</a>
Circularity Profile	 <a href="#">End Of Life Information</a>
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
PVC free	Yes

## Contractual warranty

Warranty	18 months
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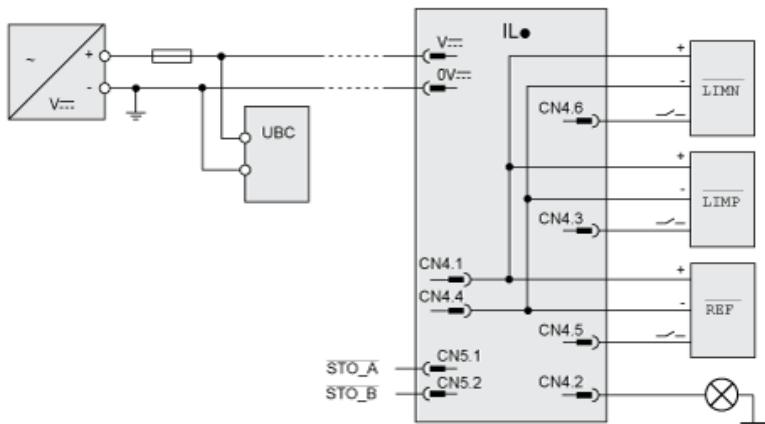
## Integrated Drive with Straight Teeth Gear

## Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries Ø = 3 ... 9 mm/0.12 ... 0.35 in.

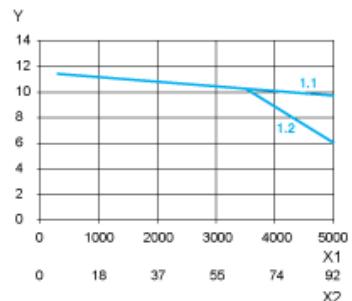
Connection Example with 4 I/O Signals



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### Torque Characteristics

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X1 Speed of rotation of motor in rpm

X2 Speed of rotation of gearing in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 36 V