# ILE2E661PC1A4

brushless DC motor, Lexium ILA ILE ILS, 24 to 48V, EtherCAT interface, industrial connector, 174mm, straight teeth gear, 115:1





#### Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILE
Motor type	Brushless DC motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply	48 V
voltage	24 V
Network type	DC
Communication interface	EtherCAT, integrated
Length	174 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Industrial connector
Holding brake	Without
Gear box type	Straight teeth gear, 4 stages
Reduction ratio	115:1 (3675:32)
Nominal speed	35 rpm at 24 V
	44 rpm at 48 V
Nominal torque	12 N.M at 24 V
	12 N.m at 48 V

#### Complementary

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Voltage state 0 guaranteed	-34.5 V	
Voltage state 1 guaranteed	1530 V	
Discrete input current	10 MA at 24 V on/STO_A for safety input	
	3 MA at 24 V on/STO_B for safety input	
	2 mA at 24 V for 24 V signal interface	
Discrete output voltage	2325 V	
Maximum switching current	100 MA per output	
	200 mA total	
Protection type	Safe torque off	
	Overload of output voltage	
	Short circuit of the output voltage	
Maximum supply current	0.1 A (power stage disabled)	
	6.8 A at 24 V	
	3.8 A at 48 V	
Nominal output power	54 W at 24 V	
	68 W at 48 V	
Peak stall torque	24.72 N.M at 24 V	
	24.72 N.m at 48 V	
Continuous stall torque	14 N.m	
Detent torque	9.19 N.m	
Speed feedback resolution	12 points/turn motor	
	0.26° gearbox output	
Accuracy error	+/- 0.5 point	
Maximum torsional backlash	1 °	
Rotor inertia	1962 kg.cm <sup>2</sup>	
Maximum mechanical speed	44 rpm	
Maximum radial force Fr	200 N (long-term operation)	
	200 N (short-term operation)	
Maximum axial force Fa	10 N (long-term operation)	
	80 N (short-term operation)	
Service life in hours	2500 H bearing short-term operation	
	15000 h bearing long-term operation	
Marking	CE	
Type of cooling	Natural convection	
Net weight	1.85 kg	

#### Environment

Standards	IEC 60072-1 IEC 50178 EN 61800-3:2001, second environment IEC 50347 IEC 61800-3 EN 61800-3 : 2001-02 IEC 61800-3, Ed 2
Product certifications	cUL[RETURN]UL[RETURN]TÜV
Ambient air temperature for operation	4055 °C (with power derating of 2 % per °C) 040 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating
Relative humidity	1585 % without condensation
Vibration resistance	20 m/s² (f= 10500 Hz) 10 cycles conforming to IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks conforming to IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

## Packing Units

Unit Type of Package 1	PCE	
Number of Units in Package 1	1	
Package 1 Height	8.0 cm	
Package 1 Width	18.5 cm	
Package 1 Length	35.5 cm	
Package 1 Weight	2.3 kg	

### Offer Sustainability

Sustainable offer status	Green Premium product
REACh Regulation	REACh Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
China RoHS Regulation	China RoHS Declaration
RoHS exemption information	€Yes
Environmental Disclosure	Product Environmental Profile
Circularity Profile	End Of Life Information
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
PVC free	Yes

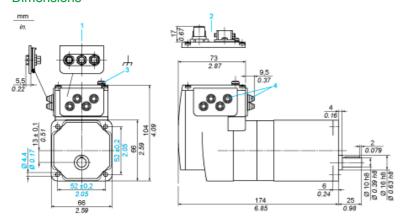
#### Contractual warranty

Contraction Warranty		
Warranty	18 months	

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#### Integrated Drive with Straight Teeth Gear

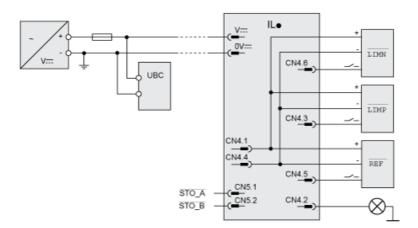
#### **Dimensions**



- Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- Earth (ground) terminal
- Accessories: cable entries  $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$

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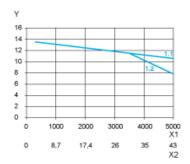
#### Connection Example with 4 I/O Signals



# Product data sheet Performance Curves

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#### **Torque Characteristics**



- X1 Speed of rotation of motor in rpm
- X2 Speed of rotation of gearing in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V