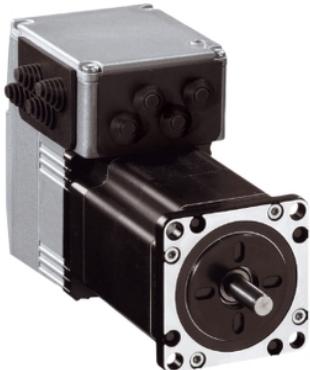


# Product data sheet

## Characteristics

# ILS2K571PC1A0

integrated drive ILS with stepper motor - 24..48 V - EtherNet/IP - 3.5 A



### Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILS
Motor type	3-phase stepper motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	48 V 24 V
Network type	DC
Communication interface	Ethernet/IP, integrated
Length	101.9 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Industrial connector
Holding brake	Without
Gear box type	Without
Nominal speed	1000 rpm at 24 V 2000 rpm at 48 V
Nominal torque	0.45 N.m
Holding torque	0.45 N.m

### Complementary

Transmission rate	125, 250, 500 kbauds
Mounting support	Flange
Motor flange size	57 mm
Number of motor stacks	1
Centring collar diameter	38.1 mm
Centring collar depth	1.6 mm
Number of mounting holes	4
Mounting holes diameter	5.2 mm
Circle diameter of the mounting holes	66.6 mm
Feedback type	Index pulse
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	6.35 mm
Shaft length	21 mm
Supply voltage limits	18...55 V
Current consumption	3500 mA maximum continuous
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 mA at 24 V for safety input 2 mA at 24 V for 24 V signal interface

The information provided in this documentation contains general descriptions and/or technical characteristics of the performance of the products contained herein. This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications. It is the duty of any such user or integrator to perform the appropriate and complete risk analysis, evaluation and testing of the products with respect to the relevant specific application or use thereof. Neither Schneider Electric Industries SAS nor any of its affiliates or subsidiaries shall be responsible or liable for misuse of the information contained herein.

Discrete output voltage	23...25 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Overload of output voltage Short circuit of the output voltage Safe torque off
Peak stall torque	0.45 N.m
Continuous stall torque	0.45 N.m
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	0.1 kg.cm <sup>2</sup>
Maximum mechanical speed	3000 rpm
Maximum radial force Fr	24 N
Maximum axial force Fa	100 N (tensile force) 8.4 N (force pressure)
Service life in hours	20000 h bearing
Marking	CE
Type of cooling	Natural convection
Net weight	1.3 kg

## Environment

Standards	EN 61800-3 : 2001-02 IEC 50178 IEC 50347 IEC 61800-3, Ed 2 IEC 60072-1 EN 61800-3:2001, second environment IEC 61800-3
Product certifications	cUL[RETURN]TÜV[RETURN]JUL
Ambient air temperature for operation	40...55 °C (with power derating of 2 % per °C) 0...40 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-25...70 °C
Operating altitude	<= 1000 m without derating
Relative humidity	15...85 % without condensation
Vibration resistance	20 m/s <sup>2</sup> (f= 10...500 Hz) 10 cycles conforming to IEC 60068-2-6
Shock resistance	150 m/s <sup>2</sup> 1000 shocks conforming to IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

## Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	8.0 cm
Package 1 Width	18.5 cm
Package 1 Length	36.5 cm
Package 1 Weight	1.6 kg

## Offer Sustainability

Sustainable offer status	Green Premium product
REACH Regulation	<input checked="" type="checkbox"/> REACH Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
China RoHS Regulation	<input checked="" type="checkbox"/> China RoHS Declaration
RoHS exemption information	<input checked="" type="checkbox"/> Yes
Environmental Disclosure	<input checked="" type="checkbox"/> Product Environmental Profile

---

Circularity Profile	 End Of Life Information
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
PVC free	Yes

---

### Contractual warranty

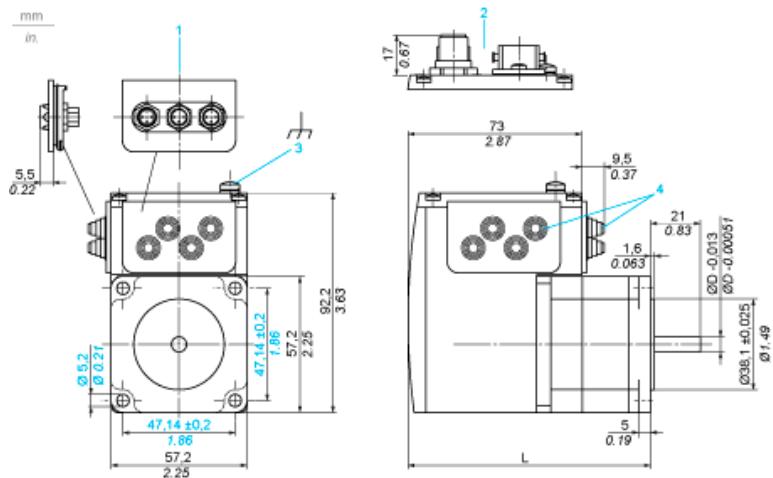
---

Warranty	18 months
----------	-----------

---

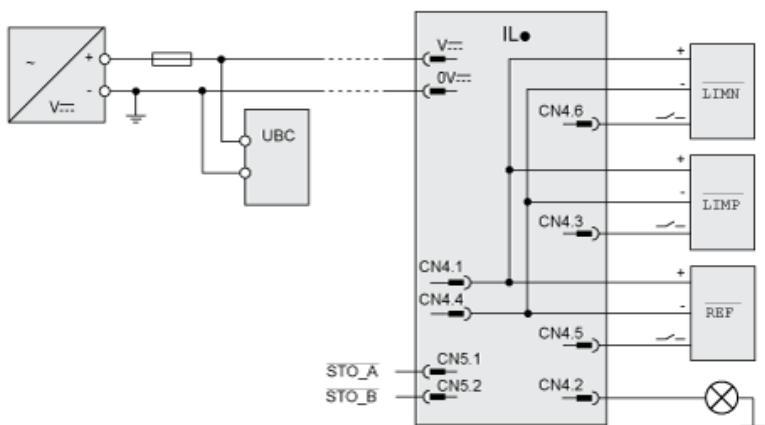
## Integrated Drive

### Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries Ø = 3 ... 9 mm/0.12 ... 0.35 in.
- L 101.9 mm/4.01 in.
- D 6.35 mm/0.25 in.

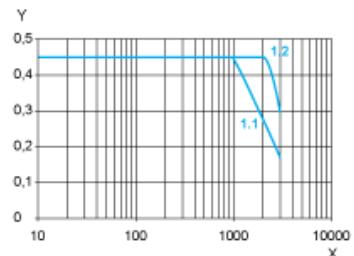
Connection Example with 4 I/O Signals



---

### Torque Characteristics

---



X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 48 V