

Product data sheet

Characteristics

ILS2K853PB1F0

integrated drive ILS with stepper motor - 24..48 V - EtherNet/IP - 5 A



Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILS
Motor type	3-phase stepper motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	24 V 48 V
Network type	DC
Communication interface	Ethernet/IP, integrated
Length	247.3 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Printed circuit board connector
Holding brake	With
Gear box type	Without
Nominal speed	100 rpm at 24 V 200 rpm at 48 V
Nominal torque	6 N.m
Holding torque	6 N.M holding brake 6 N.m

Complementary

Transmission rate	125, 250, 500 kbauds
Mounting support	Flange
Motor flange size	85 mm
Number of motor stacks	3
Centring collar diameter	60 mm
Centring collar depth	2 mm
Number of mounting holes	4
Mounting holes diameter	6.5 mm
Circle diameter of the mounting holes	99 mm
Feedback type	Index pulse
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	14 mm
Shaft length	30 mm
Supply voltage limits	18...55 V
Current consumption	5000 mA maximum continuous
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 mA at 24 V for safety input 2 mA at 24 V for 24 V signal interface

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Discrete output voltage	23...25 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Safe torque off Short circuit of the output voltage Overload of output voltage
Peak stall torque	6 N.m
Continuous stall torque	6 N.m
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	3.5 kg.cm ²
Maximum mechanical speed	2000 rpm
Maximum radial force Fr	110 N
Maximum axial force Fa	170 N (tensile force) 30 N (force pressure)
Service life in hours	20000 h bearing
Brake pull-in power	22 W
Brake release time	40 ms
Brake application time	20 ms
Marking	CE
Type of cooling	Natural convection
Net weight	6.5 kg

Environment

Standards	IEC 61800-3 IEC 61800-3, Ed 2 IEC 60072-1 EN 61800-3:2001, second environment IEC 50178 EN 61800-3 : 2001-02 IEC 50347
Product certifications	TÜV[RETURN]cUL[RETURN]JUL
Ambient air temperature for operation	40...55 °C (with power derating of 2 % per °C) 0...40 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-25...70 °C
Operating altitude	<= 1000 m without derating
Relative humidity	15...85 % without condensation
Vibration resistance	20 m/s ² (f= 10...500 Hz) 10 cycles conforming to IEC 60068-2-6
Shock resistance	150 m/s ² 1000 shocks conforming to IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	10.4 cm
Package 1 Width	18.0 cm
Package 1 Length	36.5 cm
Package 1 Weight	6.0 kg

Offer Sustainability

Sustainable offer status	Green Premium product
REACH Regulation	 REACH Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
China RoHS Regulation	 China RoHS Declaration

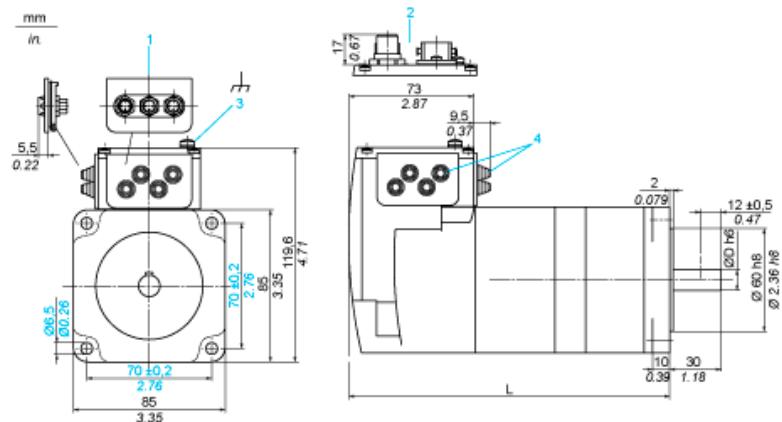
RoHS exemption information	<input checked="" type="checkbox"/> Yes
Environmental Disclosure	<input checked="" type="checkbox"/> Product Environmental Profile
Circularity Profile	<input checked="" type="checkbox"/> End Of Life Information
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins

Contractual warranty

Warranty	18 months
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Integrated Drive with Holding Brake

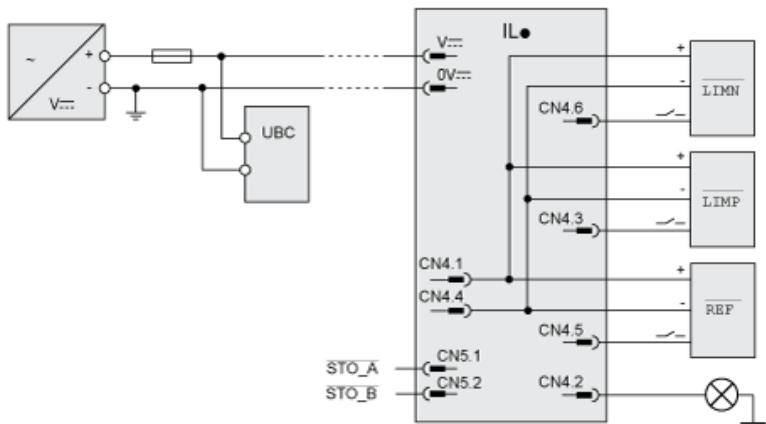
Dimensions



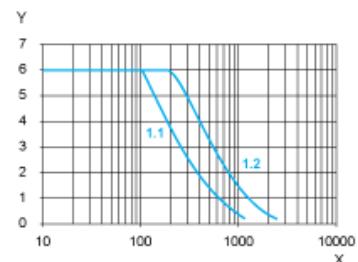
- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries $\varnothing = 3 \dots 9$ mm/0.12 ... 0.35 in.

L: 247.3 mm/9.74 in.
D: 14 mm/0.55 in.

Connection Example with 4 I/O Signals



Torque Characteristics



X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 48 V