ILS2K853TC1A0

integrated drive ILS with stepper motor - 24..48 V - EtherNet/IP - 6 A





Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILS
Motor type	3-phase stepper motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	48 V 24 V
Network type	DC
Communication interface	Ethernet/IP, integrated
Length	200.6 mm
Winding type	High speed of rotation and medium torque
Electrical connection	Industrial connector
Holding brake	Without
Gear box type	Without
Nominal speed	200 rpm at 24 V 400 rpm at 48 V
Nominal torque	4.5 N.m
Holding torque	4.5 N.m

Complementary

Complementary		
Transmission rate	125, 250, 500 kbauds	
Mounting support	Flange	
Motor flange size	85 mm	
Number of motor stacks	3	
Centring collar diameter	60 mm	
Centring collar depth	2 mm	
Number of mounting holes	4	
Mounting holes diameter	6.5 mm	
Circle diameter of the mounting holes	99 mm	
Feedback type	Index pulse	
Shaft end	Untapped	
Second shaft	Without second shaft end	
Shaft diameter	14 mm	
Shaft length	30 mm	
Supply voltage limits	1855 V	
Current consumption	6000 mA maximum continuous	
Associated fuse rating	16 A	
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)	
Input/output type	4 signals (each be used as input or output)	
Voltage state 0 guaranteed	-34.5 V	
Voltage state 1 guaranteed	1530 V	
Discrete input current	10 MA at 24 V for safety input 2 mA at 24 V for 24 V signal interface	

Discrete output voltage	2325 V
Maximum switching current	100 MA per output 200 mA total
Protection type	Overload of output voltage Short circuit of the output voltage Safe torque off
Peak stall torque	4.5 N.m
Continuous stall torque	4.5 N.m
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	3.3 kg.cm ²
Maximum mechanical speed	3000 rpm
Maximum radial force Fr	110 N
Maximum axial force Fa	170 N (tensile force) 30 N (force pressure)
Service life in hours	20000 h bearing
Marking	CE
Type of cooling	Natural convection
Net weight	4.7 kg

Environment

LITTII OTTITION	
Standards	IEC 61800-3, Ed 2 EN 61800-3:2001, second environment IEC 50347 EN 61800-3 : 2001-02 IEC 50178 IEC 61800-3 IEC 60072-1
Product certifications	UL[RETURN]cUL[RETURN]TÜV
Ambient air temperature for operation	4055 °C (with power derating of 2 % per °C) 040 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating
Relative humidity	1585 % without condensation
Vibration resistance	20 m/s² (f= 10500 Hz) 10 cycles conforming to IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks conforming to IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

Packing Units

Unit Type of Package 1	PCE	
Number of Units in Package 1	1	
Package 1 Height	10.4 cm	
Package 1 Width	18.0 cm	
Package 1 Length	36.5 cm	
Package 1 Weight	5.0 kg	

Offer Sustainability

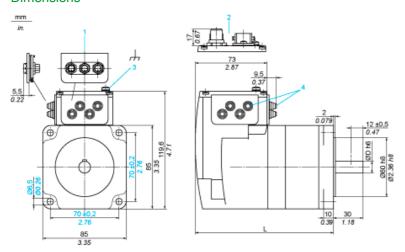
Sustainable offer status	Green Premium product
REACh Regulation	[™] REACh Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
China RoHS Regulation	☐ China RoHS Declaration
RoHS exemption information	₫Yes
Environmental Disclosure	Product Environmental Profile

Circularity Profile	End Of Life Information
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
Contractual warranty	
Warranty	18 months

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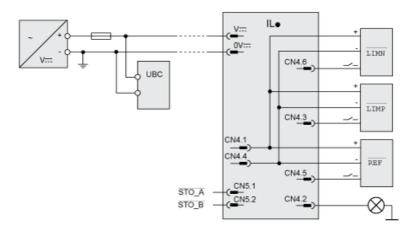
Integrated Drive without Holding Brake

Dimensions



- Accessories: I/O signal insert with industrial connectors Option: industrial connectors
- 2 3 4
- Earth (ground) terminal
- Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$
 - 200.6 mm/7.90 in.
- 14 mm/0.55 in.

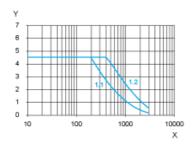
Connection Example with 4 I/O Signals



Product data sheet Performance Curves

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Torque Characteristics



- Speed of rotation in rpm
- X Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 48 V