

Product data sheet

Characteristics

ILS2T852PC1A0

integrated drive ILS with stepper motor - 24..48 V - Modbus TCP - 5 A



Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILS
Motor type	3-phase stepper motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	48 V 24 V
Network type	DC
Communication interface	Modbus TCP, integrated
Length	170.6 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Industrial connector
Holding brake	Without
Gear box type	Without
Nominal speed	180 rpm at 24 V 360 rpm at 48 V
Nominal torque	4 N.m
Holding torque	4 N.m

Complementary

Transmission rate	10, 100 Mbits
Mounting support	Flange
Motor flange size	85 mm
Number of motor stacks	2
Centring collar diameter	60 mm
Centring collar depth	2 mm
Number of mounting holes	4
Mounting holes diameter	6.5 mm
Circle diameter of the mounting holes	99 mm
Feedback type	Index pulse
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	12 mm
Shaft length	30 mm
Supply voltage limits	18...55 V
Current consumption	5000 mA maximum continuous
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 mA at 24 V for safety input 2 mA at 24 V for 24 V signal interface

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Discrete output voltage	23...25 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Overload of output voltage Safe torque off Short circuit of the output voltage
Peak stall torque	4 N.m
Continuous stall torque	4 N.m
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	2.2 kg.cm ²
Maximum mechanical speed	3000 rpm
Maximum radial force Fr	100 N
Maximum axial force Fa	170 N (tensile force) 30 N (force pressure)
Service life in hours	20000 h bearing
Marking	CE
Type of cooling	Natural convection
Net weight	3.6 kg

Environment

Standards	IEC 61800-3 IEC 50347 IEC 50178 IEC 60072-1 EN 61800-3:2001, second environment EN 61800-3 : 2001-02 IEC 61800-3, Ed 2
Product certifications	TÜV[RETURN]cUL[RETURN]JUL
Ambient air temperature for operation	40...55 °C (with power derating of 2 % per °C) 0...40 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-25...70 °C
Operating altitude	<= 1000 m without derating
Relative humidity	15...85 % without condensation
Vibration resistance	20 m/s ² (f= 10...500 Hz) 10 cycles conforming to IEC 60068-2-6
Shock resistance	150 m/s ² 1000 shocks conforming to IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	10.4 cm
Package 1 Width	18.0 cm
Package 1 Length	36.5 cm
Package 1 Weight	4.1 kg

Offer Sustainability

Sustainable offer status	Green Premium product
REACH Regulation	<input checked="" type="checkbox"/> REACH Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
China RoHS Regulation	<input checked="" type="checkbox"/> China RoHS Declaration
RoHS exemption information	<input checked="" type="checkbox"/> Yes
Environmental Disclosure	<input checked="" type="checkbox"/> Product Environmental Profile

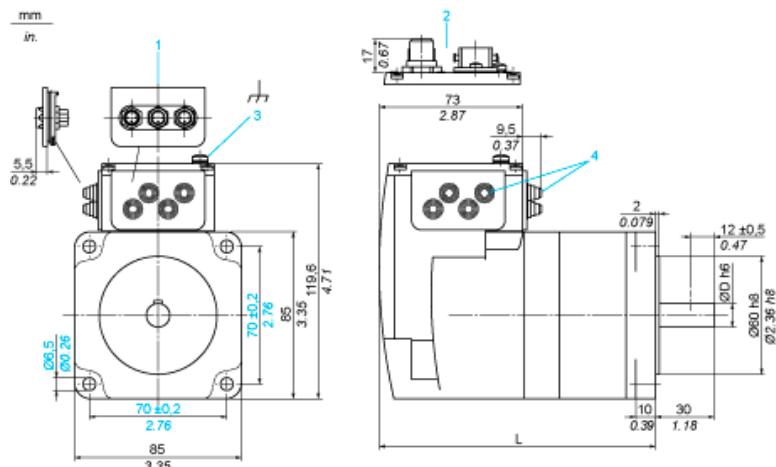
Circularity Profile	 End Of Life Information
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
PVC free	Yes

Contractual warranty

Warranty	18 months
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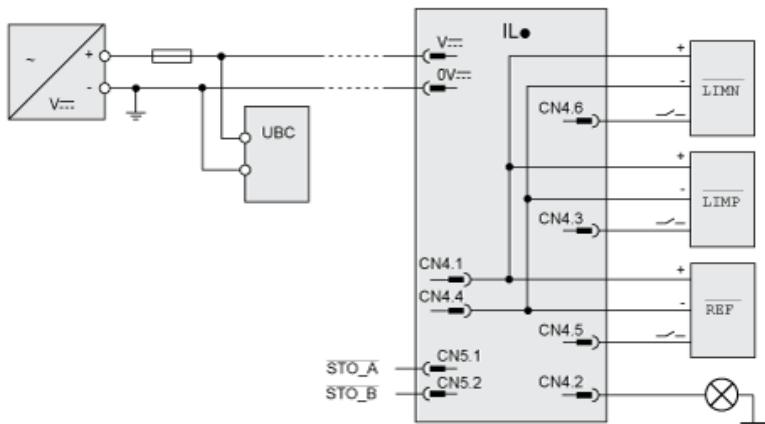
Integrated Drive without Holding Brake

Dimensions

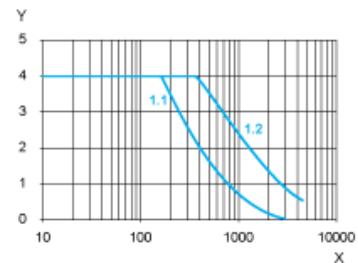


- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries Ø = 3 ... 9 mm/0.12 ... 0.35 in.
- L 170.6 mm/6.72 in.
- D 12 mm/0.47 in.

Connection Example with 4 I/O Signals



Torque Characteristics



X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 48 V