



## Main

|                                |                                                                                                                                                                                                                                                                                                                                 |
|--------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Range                          | TeSys                                                                                                                                                                                                                                                                                                                           |
| Product name                   | TeSys F                                                                                                                                                                                                                                                                                                                         |
| Product or component type      | Contactor                                                                                                                                                                                                                                                                                                                       |
| Device short name              | LC1F                                                                                                                                                                                                                                                                                                                            |
| Contactor application          | Motor control<br>Resistive load                                                                                                                                                                                                                                                                                                 |
| Utilisation category           | AC-4<br>AC-1<br>AC-3                                                                                                                                                                                                                                                                                                            |
| Poles description              | 3P                                                                                                                                                                                                                                                                                                                              |
| Power pole contact composition | 3 NO                                                                                                                                                                                                                                                                                                                            |
| [Ue] rated operational voltage | ≤ 1000 V AC 50/60 Hz<br>≤ 460 V DC                                                                                                                                                                                                                                                                                              |
| [Ie] rated operational current | 1000 A (at <40 °C) at ≤ 440 V AC AC-1<br>800 A (at <55 °C) at ≤ 440 V AC AC-3                                                                                                                                                                                                                                                   |
| Motor power kW                 | 450 kW at 1000 V AC 50/60 Hz (AC-3)<br>450 kW at 500 V AC 50/60 Hz (AC-3)<br>475 kW at 660...690 V AC 50/60 Hz (AC-3)<br>110 kW at 400 V AC 50/60 Hz (AC-4)<br>450 kW at 380...400 V AC 50/60 Hz (AC-3)<br>450 kW at 415 V AC 50/60 Hz (AC-3)<br>450 kW at 440 V AC 50/60 Hz (AC-3)<br>250 kW at 220...230 V AC 50/60 Hz (AC-3) |
| [Uc] control circuit voltage   | 220...230 V DC<br>220...240 V AC 40...400 Hz                                                                                                                                                                                                                                                                                    |
| Coil type                      | Standard                                                                                                                                                                                                                                                                                                                        |

## Complementary

|                                             |                                                                                                                     |
|---------------------------------------------|---------------------------------------------------------------------------------------------------------------------|
| [Uimp] rated impulse withstand voltage      | 8 kV                                                                                                                |
| Overvoltage category                        | III                                                                                                                 |
| [Ith] conventional free air thermal current | 1000 A (at 40 °C)                                                                                                   |
| Rated breaking capacity                     | 6400 A conforming to IEC 60947-4-1                                                                                  |
| [Icw] rated short-time withstand current    | 5500 A 40 °C - 10 s<br>4600 A 40 °C - 30 s<br>3600 A 40 °C - 1 min<br>2600 A 40 °C - 3 min<br>1700 A 40 °C - 10 min |
| Associated fuse rating                      | 1000 A gG at ≤ 440 V<br>800 A aM at ≤ 440 V                                                                         |
| Average impedance                           | 0.12 mOhm - Ith 1000 A 50 Hz                                                                                        |
| [Ui] rated insulation voltage               | 1000 V conforming to IEC 60947-4-1<br>1500 V conforming to VDE 0110 group C                                         |
| Power dissipation per pole                  | 120 W AC-1<br>77 W AC-3                                                                                             |
| Mounting support                            | Plate                                                                                                               |
| Standards                                   | IEC 60947-1<br>JIS C8201-4-1<br>EN 60947-4-1<br>EN 60947-1<br>IEC 60947-4-1                                         |

|                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|--------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product certifications         | ABS<br>UL<br>CCC<br>CSA<br>RMRoS<br>CB                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Connections - terminals        | Control circuit: screw clamp terminals 1 cable(s) 1...4 mm <sup>2</sup> flexible without cable end<br>Control circuit: screw clamp terminals 2 cable(s) 1...4 mm <sup>2</sup> flexible without cable end<br>Control circuit: screw clamp terminals 1 cable(s) 1...4 mm <sup>2</sup> flexible with cable end<br>Control circuit: screw clamp terminals 2 cable(s) 1...2.5 mm <sup>2</sup> flexible with cable end<br>Control circuit: screw clamp terminals 1 cable(s) 1...4 mm <sup>2</sup> solid without cable end<br>Control circuit: screw clamp terminals 2 cable(s) 1...4 mm <sup>2</sup> solid without cable end<br>Power circuit: bar 2 cable(s) - busbar cross section: 60 x 5 mm<br>Power circuit: bolted connection |
| Tightening torque              | Control circuit: 1.2 N.m<br>Power circuit: 58 N.m                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Control circuit voltage limits | Operational: 0.85...1.1 U <sub>c</sub> (at 55 °C)<br>Drop-out: 0.3...0.5 U <sub>c</sub> (at 55 °C)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Inrush power in W              | 1900 W (at 20 °C)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Hold-in power consumption in W | 12 W at 20 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Heat dissipation               | 12 W                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Operating time                 | 40...50 ms opening<br>60...80 ms closing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Mechanical durability          | 5 Mcycles                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Maximum operating rate         | 600 cyc/h 55 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Compatibility code             | LC1F                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Motor power range              | 250...500 KW at 200...240 V 3 phases<br>250...500 KW at 380...440 V 3 phases<br>110...220 KW at 200...240 V 3 phases<br>250...500 kW at 480...500 V 3 phases                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Motor starter type             | Direct on-line contactor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Contactor coil voltage         | 220 V DC standard<br>230 V DC standard<br>220 V AC standard<br>230 V AC standard<br>240 V AC standard                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

## Environment

|                                                       |                                                                                                             |
|-------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|
| IP degree of protection                               | IP20 front face with shrouds conforming to IEC 60529<br>IP20 front face with shrouds conforming to VDE 0106 |
| Protective treatment                                  | TH                                                                                                          |
| Ambient air temperature for operation                 | -5...55 °C                                                                                                  |
| Ambient air temperature for storage                   | -60...80 °C                                                                                                 |
| Permissible ambient air temperature around the device | -5...55 °C                                                                                                  |
| Height                                                | 304 mm                                                                                                      |
| Width                                                 | 309 mm                                                                                                      |
| Depth                                                 | 255 mm                                                                                                      |
| Net weight                                            | 18.75 kg                                                                                                    |

## Packing Units

|                              |           |
|------------------------------|-----------|
| Unit Type of Package 1       | PCE       |
| Number of Units in Package 1 | 1         |
| Package 1 Weight             | 18.455 kg |
| Package 1 Height             | 33 cm     |
| Package 1 width              | 33.5 cm   |
| Package 1 Length             | 44 cm     |
| Unit Type of Package 2       | P06       |
| Number of Units in Package 2 | 4         |
| Package 2 Weight             | 82.32 kg  |
| Package 2 Height             | 80 cm     |

|                  |       |
|------------------|-------|
| Package 2 width  | 80 cm |
| Package 2 Length | 60 cm |

### Offer Sustainability

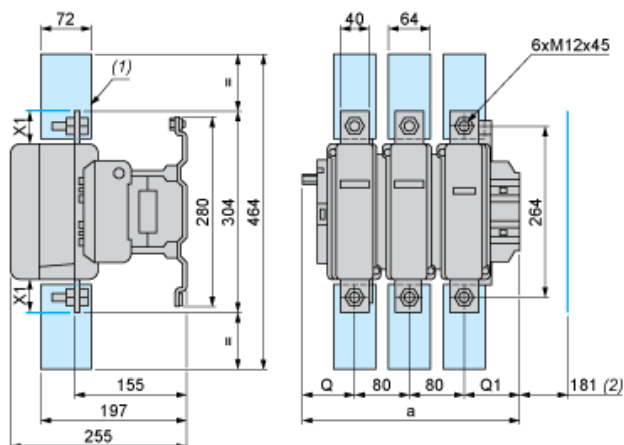
|                            |                                                                                                                             |
|----------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| Sustainable offer status   | Green Premium product                                                                                                       |
| REACH Regulation           | <a href="#">REACH Declaration</a>                                                                                           |
| EU RoHS Directive          | Compliant <a href="#">EU RoHS Declaration</a>                                                                               |
| Mercury free               | Yes                                                                                                                         |
| RoHS exemption information | <a href="#">Yes</a>                                                                                                         |
| China RoHS Regulation      | <a href="#">China RoHS Declaration</a>                                                                                      |
| Environmental Disclosure   | <a href="#">Product Environmental Profile</a>                                                                               |
| Circularity Profile        | <a href="#">End Of Life Information</a>                                                                                     |
| WEEE                       | The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins |

### Contractual warranty

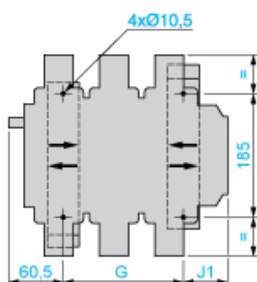
|          |           |
|----------|-----------|
| Warranty | 18 months |
|----------|-----------|

## Dimensions and Drawings

### LC1 F630 and F800



- (1) Power terminal protection shroud.  
(2) Minimum distance required for coil removal.



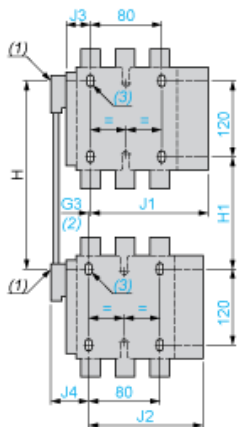
NOTE: X1 (mm) = Minimum electrical clearance according to operating voltage and breaking capacity.

| LC1        |    | a           | G supplied | G min.       | G max. | J1          | Q   | Q1     |
|------------|----|-------------|------------|--------------|--------|-------------|-----|--------|
| F630       | 2P | 309         | 180        | 100          | 195    | 68.5        | 102 | 127    |
| F630, F800 | 3P | 309         | 180        | 100          | 195    | 68.5        | 60  | 89     |
| F630       | 4P | 389         | 240        | 150          | 275    | 88.5        | 60  | 89     |
| Voltage    |    | 200...500 V |            | 690...1000 V |        | 200...690 V |     | 1000 V |
| LC1 F630   |    | 20          |            | 30           |        | —           |     | —      |
| LC1 F800   |    | —           |            | —            |        | 10          |     | 20     |

### TeSys F reversing contactors and changeover contactor pairs Vertically mounted

NOTE: For customer assembly, with mechanical interlock (MI) LA9 F, fixing recommended on AM1 EC uprights (please consult your Regional Sales Office). 2 x LC1 identical or different ratings (LC1 F115 to F630 and F800).

Assembly A



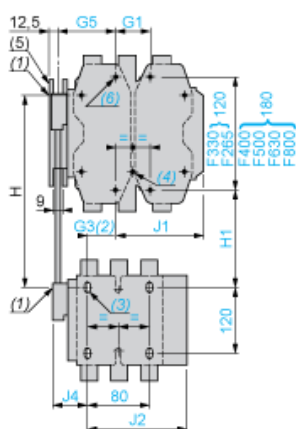
- (1) Mechanical interlock shaft.  
 (2) For assembly of contactors of different ratings only.  
 (3) 4 x Ø6.5 for LC1 F115 to F225.

Assembly A<sup>(7)</sup> - Mechanical interlock reference

|          | G3 3P | G3 4P | H min. | H max. | H1 min. | H1 max. | J1 3P | J1 4P |
|----------|-------|-------|--------|--------|---------|---------|-------|-------|
| LA9 FF4F | 0     | 0     | 200    | 310    | 80      | 190     | 137   | 155.5 |
| LA9 FG4F | 3     | 4     | 210    | 300    | 90      | 180     | 139.5 | 159.5 |
| LA9 FG4G | 0     | 0     | 220    | 310    | 100     | 190     | 139.5 | 159.5 |

|          | J2 3P | J2 4P | J3 3P | J3 4P | J4 3P | J4 4P |
|----------|-------|-------|-------|-------|-------|-------|
| LA9 FF4F | 137   | 155.5 | 48.5  | 67    | 48.5  | 67    |
| LA9 FG4F | 137   | 155.5 | 53    | 73    | 54    | 69    |
| LA9 FG4G | 139.5 | 159.5 | 53    | 73    | 53    | 73    |

Assembly B



- (4) 4 x Ø6.5 for LC1 F265.  
 (5) Mechanical interlock guide bracket.

Assembly B<sup>(7)</sup> - Mechanical interlock reference

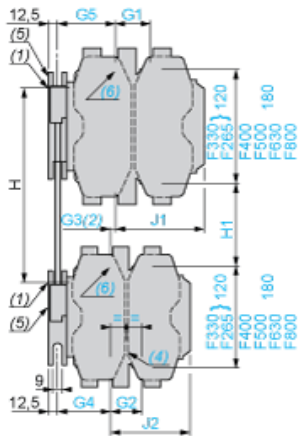
|          | G1 3P | G1 4P | G3 3P | G3 4P | G5 3P | G5 4P | H min. | H max. |
|----------|-------|-------|-------|-------|-------|-------|--------|--------|
| LA9 FH4F | 96    | 96    | 21    | 27    | 60    | 83    | 240    | 380    |
| LA9 FJ4F | 80    | 80    | 45    | 26    | 83    | 83    | 250    | 380    |
| LA9 FK4F | 80    | 140   | 45    | 26    | 83    | 83    | 270    | 380    |
| LA9 FL4F | 180   | 240   | 35    | 17    | 74    | 74    | 310    | 380    |
| LA9 FH4G | 96    | 96    | 19    | 23    | 60    | 83    | 250    | 380    |
| LA9 FJ4G | 80    | 80    | 42    | 22    | 83    | 83    | 250    | 380    |
| LA9 FK4G | 80    | 140   | 42    | 22    | 83    | 83    | 270    | 380    |
| LA9 FL4G | 180   | 240   | 33    | 13    | 74    | 74    | 310    | 380    |

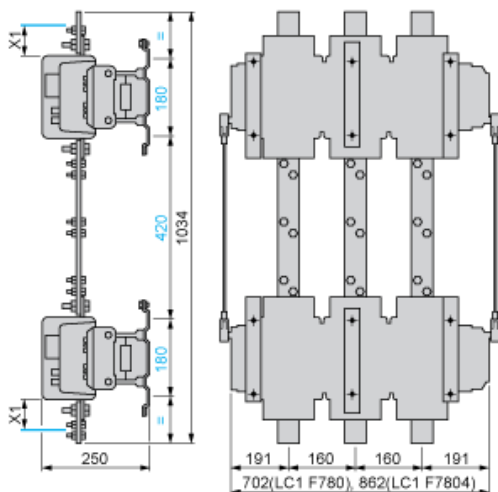
|          | H1 min. | H1 max. | J1 3P | J1 4P | J2 3P | J2 4P | J4 3P | J4 4P |
|----------|---------|---------|-------|-------|-------|-------|-------|-------|
| LA9 FH4F | 110     | 250     | 157.5 | 181.5 | 137   | 155.5 | 48.5  | 67    |
| LA9 FJ4F | 80      | 210     | 144.5 | 192.5 | 137   | 155.5 | 48.5  | 67    |

|          | H1 min. | H1 max. | J1 3P | J1 4P | J2 3P | J2 4P | J4 3P | J4 4P |
|----------|---------|---------|-------|-------|-------|-------|-------|-------|
| LA9 FK4F | 100     | 210     | 164.5 | 219.5 | 137   | 155.5 | 48.5  | 67    |
| LA9 FL4F | 140     | 210     | 248.5 | 328.5 | 137   | 155.5 | 48.5  | 67    |
| LA9 FH4G | 120     | 250     | 157.5 | 181.5 | 139.5 | 159.5 | 53    | 73    |
| LA9 FJ4G | 90      | 220     | 144.5 | 192.5 | 139.5 | 159.5 | 53    | 73    |
| LA9 FK4G | 110     | 220     | 164.5 | 219.5 | 139.5 | 159.5 | 53    | 73    |
| LA9 FL4G | 150     | 220     | 248.5 | 328.5 | 139.5 | 159.5 | 53    | 73    |

Assembly C



(6) 4 x Ø8.5 for LC1 F400, F500 or 4 x Ø10.5 for LC1 F630 and F800.



(7) Only 3P for F800.

(8) In this case, G4 is greater than G5.

Assembly C<sup>(7)</sup>

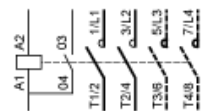
|          | G1 3P | G1 4P | G2 3P | G2 4P | G3 3P            | G3 4P            | G4 3P | G4 4P | G5 3P | G5 4P |
|----------|-------|-------|-------|-------|------------------|------------------|-------|-------|-------|-------|
| LA9 FH4H | 96    | 96    | 96    | 96    | 0                | 0                | 60    | 83    | 60    | 83    |
| LA9 FJ4H | 80    | 80    | 96    | 96    | 23               | 0                | 60    | 83    | 83    | 83    |
| LA9 FK4H | 80    | 140   | 96    | 96    | 23               | 0                | 60    | 83    | 83    | 83    |
| LA9 FL4H | 180   | 240   | 96    | 96    | 14               | g <sup>(8)</sup> | 60    | 83    | 74    | 74    |
| LA9 FJ4J | 80    | 80    | 80    | 80    | 0                | 0                | 83    | 83    | 83    | 83    |
| LA9 FK4J | 80    | 140   | 80    | 80    | 0                | 0                | 83    | 83    | 83    | 83    |
| LA9 FL4J | 180   | 240   | 80    | 80    | g <sup>(8)</sup> | g <sup>(8)</sup> | 83    | 83    | 74    | 74    |
| LA9 FK4K | 80    | 140   | 80    | 140   | 0                | 0                | 83    | 83    | 83    | 83    |
| LA9 FL4K | 180   | 240   | 80    | 140   | g <sup>(8)</sup> | g <sup>(8)</sup> | 83    | 83    | 74    | 74    |
| LA9 FL4L | 180   | 240   | 180   | 240   | 0                | 0                | 74    | 74    | 74    | 74    |

|          | H min. | H max. | H1 min. | H1 max. | J1 3P | J1 4P | J2 3P | J2 4P |
|----------|--------|--------|---------|---------|-------|-------|-------|-------|
| LA9 FH4H | 250    | 380    | 130     | 260     | 157.5 | 181.5 | 157.5 | 181.5 |

|          | H min. | H max. | H1 min. | H1 max. | J1 3P | J1 4P | J2 3P | J2 4P |
|----------|--------|--------|---------|---------|-------|-------|-------|-------|
| LA9 FJ4H | 260    | 380    | 110     | 230     | 144.5 | 192.5 | 157.5 | 181.5 |
| LA9 FK4H | 280    | 380    | 130     | 230     | 164.5 | 219.5 | 157.5 | 181.5 |
| LA9 FL4H | 330    | 380    | 170     | 220     | 248.5 | 328.5 | 157.5 | 181.5 |
| LA9 FJ4J | 260    | 380    | 60      | 200     | 144.5 | 192.5 | 144.5 | 192.5 |
| LA9 FK4J | 280    | 380    | 100     | 200     | 164.5 | 219.5 | 144.5 | 192.5 |
| LA9 FL4J | 325    | 380    | 140     | 195     | 248.5 | 329.5 | 144.5 | 192.5 |
| LA9 FK4K | 300    | 380    | 120     | 200     | 164.5 | 329.5 | 164.5 | 219.5 |
| LA9 FL4K | 345    | 380    | 160     | 195     | 248.5 | 328.5 | 164.5 | 219.5 |
| LA9 FL4L | 380    | 380    | 200     | 200     | 248.5 | 328.5 | 248.5 | 328.5 |

## Connections and Schema

### 2, 3, and 4-pole Contactors



LC1 F115 to F630, F1250 (coil LX1 F ~ )



LC1 F115 to F630 , F1250 (coil LX4 F --- )

LC1 F115 to F265 (coil LX9 F ~ )

LC1 F800 (coil LX8 F ~ / --- )





